

Date: Friday, 19/06/2009 7:54:35 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SKID INSTALLATION LH,THRU BOLT
Job Number : 48660	
Estimate Number : 12889	
P.O. Number :	Part Number : D206642613
This Issue : 19/06/2009 S.O. No. :	Drawing Number : UNDER REVIEW
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SKIDTUBES	Drawing Revision : <i>M</i> <i>X</i> <i>9</i> <i>06.06.16</i>
Previous Run : 32707	Material :
Written By :	Due Date : 26/06/2009 Qty: 1 Um: Each
Checked & Approved By :	
Comment : Est Rev:B Revised Pick List 05-10-27 KJ/EC Est Rev:C ECN 1080p Rev:L 07-12-05 DD verified by:ec Est Rev:D 09-01-06 update part list DD verified by:EC	

Additional Product

Job Number:



DART		TEL.: 1-613-632-3336 FAX: 1-613-632-4443	
TRANSPORT CANADA APPROVAL # 09-89			
P/N	D206-642-641	CHG	CHG003
DESC.	Replacement Skidtube	STC	SH98-4
LOT	B32451A	STC	SA00475SE
MODEL	Bell 206A/B	STC	
US PATENT # 5735484 CANADA FOREIGN PATENTS PENDING		MADE IN CANADA	

Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL
		<i>H</i> <i>for CL 09/06/22</i>
	Comment: DOCUMENT CONTROL	
	Photocopy bluefile and create labels per PPP D206-642-613 CHG003	<i>809/06/23</i>
2.0	D206642641	Replacement Skidtube
		<i>CHG003</i>
<i>S</i>	Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)	
	Replacement Skidtube	
	<i>✓</i> Pull from stock B32451A <i>✓</i>	
3.0	D206651041	206A/B GHW
		<i>CHG001</i>
<i>S</i>	Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)	
	1 D206-651-041 GHW Kit Batch: <i>46/60</i>	
4.0	D2652	Bushing
<i>S</i>	Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s)	
	Pick:	
	Qty Part Number Description Batch	
	16 D2652 Bushing <i>98/87</i>	<i>P 9/6/22 (1)</i>

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Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D26651

Saddle, LH Fwd Aft Out 206



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2665-1 Saddle ~~41282~~ 43851

6.0

D26661

Saddle, LH Fwd Aft In 206



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2666-1 Saddle ~~46099~~

7.0

D26671

Saddle, LH Aft Out 206



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Saddle, LH, Aft, Out

batch ~~42409~~

8.0

D26681

Saddle, LH Aft In 206



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Saddle, LH, Aft, In

batch ~~342606~~

9.0

D2712

Set Screw



Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick:

Qty Part Number Description Batch

51 D2712 Set Screw ~~47603~~

10.0

D2884

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D2884 Saddle Spacer ~~337447~~

R 8/8/22 ①

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Part Number: D206642613

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

D2885

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D2885 Saddle Spacer

B37443

[Handwritten signature]

12.0

D33963

Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D3396-3 Spacer

45667

[Handwritten signature]

13.0

AN3C36A

BOLT



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick:

Qty Part Number Description Batch

9 AN3C36A Bolt

M111517

[Handwritten signature]

14.0

MS21250 03004

HIGH STEEL BOLT



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

HIGH STEEL BOLT

batch

M106277

[Handwritten signature]

15.0

D36721

Phenolic Washer



Comment: Qty.: 18.0000 Each(s)/Unit Total : 18.0000 Each(s)

PHENOLIC WASHER

batch

47628

[Handwritten signature]

16.0

AN4C6A

Bolt



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty Part Number Description Batch

12 AN4C6A Bolt

M111724

[Handwritten signature] 9/9/22

Process Sheet

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Part Number: D206642613

Job Number:



Seq. #:

Machine Or Operation:

Description :

17.0

AN5C7A

BOLT



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number Description Batc

4 AN5C7A Bolt 19185

18.0

AN5C11A



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 AN5C11A Bolt M110925

19.0

AN5C32A



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 AN5C32A Bolt M110150

20.0

AN5C35A



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batc

1 AN5C35A Bolt M127501

21.0

AN5C13A



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

bolt

batch M107800

22/6/22 (1)

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Job Number: 48660

Part Number: D206642613

Job Number:



Seq. #:

Machine Or Operation:

Description :

22.0

AN6C44A

BOLT



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 AN6C44A Bolt M110865

23.0

AN3C41A

BOLT



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

BOLT

batch M108409 64 M111925 2 X

24.0

AN960C10L

washer



Comment: Qty.: 18.0000 Each(s)/Unit Total : 18.0000 Each(s)

Pick:

Qty Part Number Description Batch

18 AN960C10L Washer M112116 9/4/23

25.0

AN960C416L

WASHER



Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty Part Number Description Batch

24 AN960C416L Washer M111808

26.0

AN960C516L

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number Description Batch

8 AN960C516L Washer M111650

27.0

AN960C616

WASHER



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 AN960C616 Bolt M119185

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Job Number: 48660

Part Number: D206642613

Job Number:



Seq. #:

Machine Or Operation:

Description :

28.0

MS210433

Nut



Comment: Qty.: 17.0000 Each(s)/Unit Total : 17.0000 Each(s)

Pick:

Qty Part Number Description Batch

17 MS21043-3Nut M111819

29.0

MS210434

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty Part Number Description Batch

12 MS21043-4Nut M111819

30.0

MS210435

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 MS21043-5Nut M111119

31.0

MS210436

NUT



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 ms21043-6 Nut M111429

32.0

AN960JD10

Washer



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Washer

batch M111668

33.0

D36727

Phenolic Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

PHENOLIC WASHER

batch 35522

PC 9/6/22 (1)

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Job Number: 48660

Part Number: D206642613

Job Number:



Seq. #:

Machine Or Operation:

Description :

34.0

D36725

Phenolic Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s)

PHENOLIC WASHER

batch

~~44679~~

344679

35.0

D36723

Phenolic Washer



Comment: Qty.: 24.0000 Each(s)/Unit Total: 24.0000 Each(s)

PHENOLIC WASHER

batch

B41275

12x

B47023

12x

P09/c/22 (1)

36.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

S 09/06/23

37.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-642-613

Location:

PPP Rev:

C

9/6/23

SL

38.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/06/23

Job Completion



MF
09-06-23

REFERENCE ONLY

4.9 206A/B HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

Item	Qty -611	Qty -612	Qty -613	Qty -614	Qty -641	Qty -645	Part Number	Description
	X						D206-642-611	SKIDTUBE INSTALLATION, LH
		X					D206-642-612	SKIDTUBE INSTALLATION, RH
			X				D206-642-613	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-614	SKIDTUBE INSTALLATION, RH, THRU BOLT
	1	1	1 ✓	1	X		D206-642-641	SKIDTUBE
						X	D206-642-645	WEARSHOE KIT (REPLACES -643 KIT)
	1	1	1 ✓	1			D206-651-041	* 206 GHW ADAPTER ⁽¹⁾
1					1		D3288-041	SKIDTUBE ASSEMBLY
3					1		D2646	* AFT CAP ⁽¹⁾
4					2		AN3C4A	* BOLT ⁽¹⁾
5A					2		AN960C10L	* WASHER ⁽¹⁾
5B					2		D3672-1	* WASHER (REPLACES NAS1515H3L) ⁽¹⁾
6	1		1 ✓				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1 ✓				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1 ✓				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT, RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1 ✓				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8 ✓	8			AN3C41A	BOLT
11	16	16	16 ✓	16			D2652	BUSHING
12A	8	8	8 ✓	8			MS21043-3	NUT
12B	16	16	16 ✓	16			D3672-5	WASHER (REPLACES NAS1515H5)
13	4	4	4 ✓	4			AN5C7A	BOLT
14	4	4	4 ✓	4			AN5C11A	BOLT
14A	4	4	4 ✓	4			AN5C32A	* BOLT ⁽²⁾
14B	4	4	4 ✓	4			MS21043-5	* NUT ⁽²⁾
15A	8	8	8 ✓	8			AN960C516L	WASHER
15B	8	8	8 ✓	8			D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12	12 ✓	12			AN4C6A	BOLT
17A	24	24	24 ✓	24			AN960C416L	WASHER
17B	24	24	24 ✓	24			D3672-3	WASHER (REPLACES NAS1515H4L)
18	12	12	12 ✓	12			MS21043-4	NUT
20A					7	7	D3537-1	* WEARPAD ⁽¹⁾ (REPLACES D2648-3)
21A					1	1	D3537-3	* WEARPAD ⁽¹⁾ (REPLACES D3429-1)
22A					1	1	D3535-15	* WEARSHOE ⁽¹⁾ (REPLACES D2656-15)
22B					1	1	D3536-15	* GASKET ⁽¹⁾
23A					1	1	D3535-21	* WEARSHOE ⁽¹⁾ (REPLACES D2656-21)
23B					1	1	D3536-21	* GASKET ⁽¹⁾
24A					1	1	D3535-41	* WEARSHOE ⁽¹⁾ (REPLACES D3287-3)
24A					1	1	D3536-41	* GASKET ⁽¹⁾
25A					1	1	D3535-35	* WEARSHOE ⁽¹⁾ (REPLACES D2656-35)
25B					1	1	D3536-35	* GASKET ⁽¹⁾
26A					64	64	AN3C4A	* BOLT ⁽¹⁾
26B					64	64	AN960C10L	* WASHER ⁽¹⁾
26C					64		ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2 ✓	2			AN6C44A	BOLT
29A	2	2	2 ✓	2			MS21043-6	NUT
29B	4	4	4 ✓	4			AN960C616	WASHER

continued on next page...

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Revision: M

Date: 09.04.03

continued from previous page...

Item	Qty -611	Qty -612	Qty -613	Qty -614	Qty -641	Qty -645	Part Number	Description
34					1		AN4C5A	BOLT
35					1		AN960C416	WASHER
36					1		D3413-1	RING
37	10	10	5 ✓	5			D2712	SET SCREW
38	2	2	2 ✓	2			D2884	SADDLE SPACER
39	2	2	2 ✓	2			D2885	SADDLE SPACER
50	6	6	6 ✓	6			AN3C36A	BOLT
51	6	6	6 ✓	6			MS21250-03004	HIGH STRENGTH STEEL BOLT
52	18	18	18 ✓	18			AN960C10L	WASHER
53	18	18	18 ✓	18			D3672-1	WASHER (REPLACES NAS1515H3L)
54	9	9	9 ✓	9			MS21043-3	NUT
55	2	2	2 ✓	2			D3396-3	SPACER
56A	1	1	1 ✓	1			AN5C35A	BOLT
56B	1	1	1 ✓	1			AN5C13A	BOLT
57	6	6	6 ✓	6			AN960JD10	WASHER
60	12	12	12 ✓	12			D3683-1	* INSERT ⁽¹⁾
61	12	12	12 ✓	12			AN960C10L	* WASHER ⁽¹⁾
62	12	12	12 ✓	12			MS27039C1-05	* SCREW ⁽¹⁾ (or AN3C3A BOLT)

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3288-041 ASSEMBLY ABOVE
 (2) MAY BE REQUIRED ON -613/-614 INSTALLATIONS OR DART CROSSTUBES
 (3) NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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